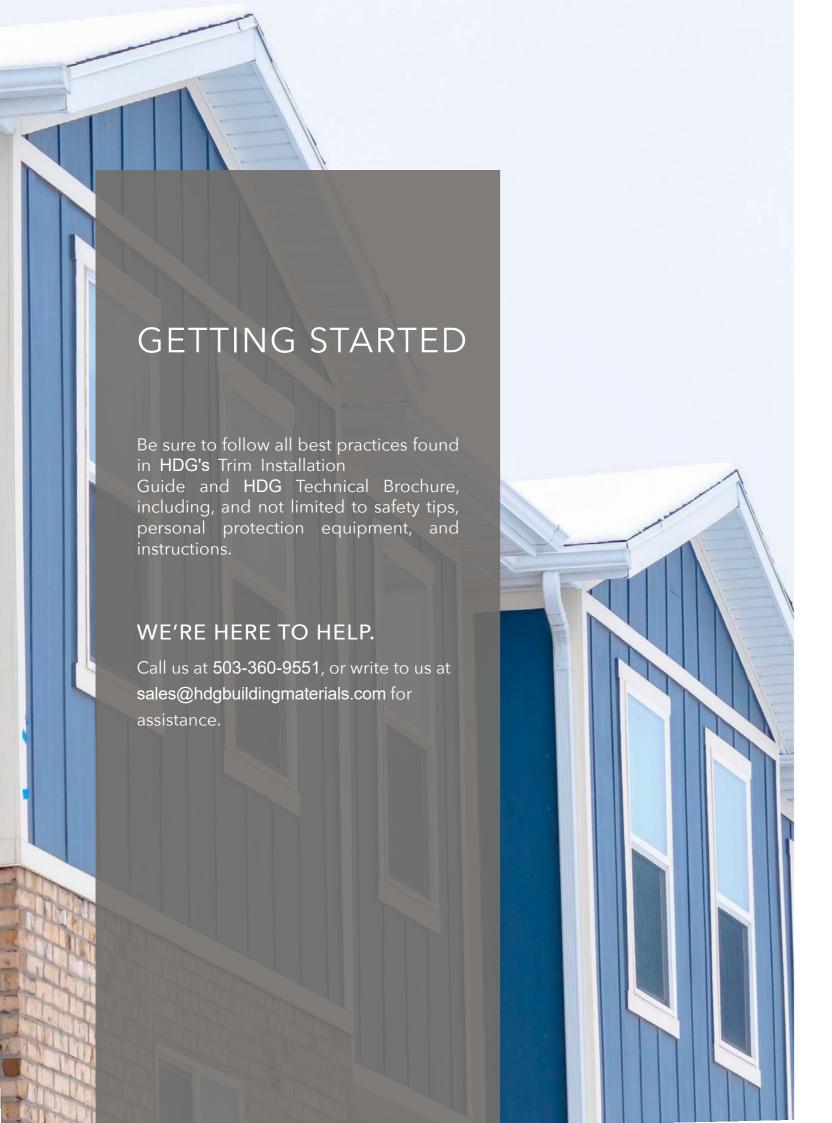




HDG's Resysta sheet and trim products are perfect for creating a classic "board and batten" siding profile to a home's exterior. While following the basic installation parameters listed below, installers have the freedom to create unique patterns and profiles to fit any home style and aesthetic desired.

A revolutionary material that offers the look and feel of wood, and it can be cut, curved, shaped and molded to fit countless applications, both exterior and interior.

Our Installation Spotlight series highlights the applications that Resysta Sheet is well-suited for.

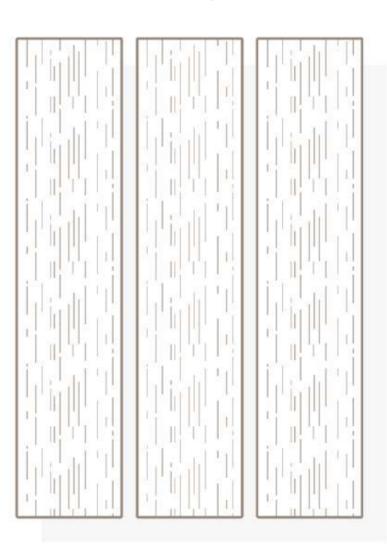


REQUIREMENTS BEFORE INSTALLATION

Sheet Options: 4' x 8', 10', 12' | Sanded or Embossed Profiles **Trim Options:** 1" x 2" and 1" x 3" | Sanded or Embossed Profiles

Begin with a solid substrate and a flat surface. We recommend a minimum thickness of ½ inch plywood or 7/16 inch OSB.

Prior to installing sheets, install house wrap, window tape and horizontal flashings over window and door openings and all other areas as defined by the building code.



BOARD LAYOUT

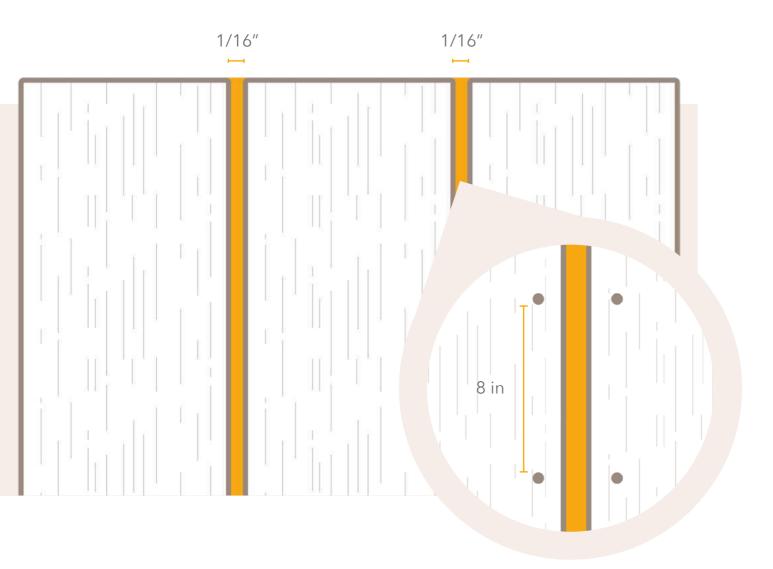
Resysta sheets should always be installed vertically and should not bridge floors. Resysta sheets are available in lengths of 8 foot to 20 foot, so choose or cut boards to correct lengths so that sheets break on the subfloor of each story.

INSTALLING BOARDS

Install vertically oriented **Resysta** sheets side by side, in a row, across the first level of your project.

Leave a 1/16" gap between sheets when installing.

Fasten $\frac{1}{2}$ " from the edge, every 8 inches with a minimum of 1 $\frac{1}{2}$ " by 0.092 hot dipped galvanized ring-shank siding nails.

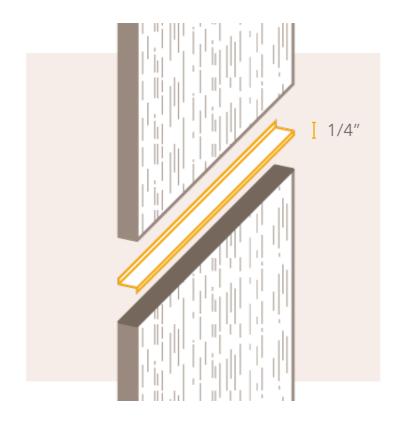


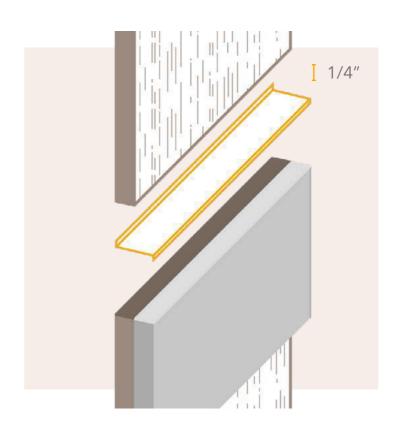


Allow a ¼" gap above windows. Do not caulk the gap above windows (to allow for drainage).

Leave a 1/8" gap in the sides and bottom of windows. This gap should be caulked against water leaks.

A second row of sheets should sit atop of the first row with appropriately sized Z flashing and a ¼" gap that should not be caulked.





If you choose to use a band board across the top of this row, be sure to use the appropriate sized Z flashing and include a ¼" gap when starting the second row.

Install the corner boards, the skirt board and the window trim.

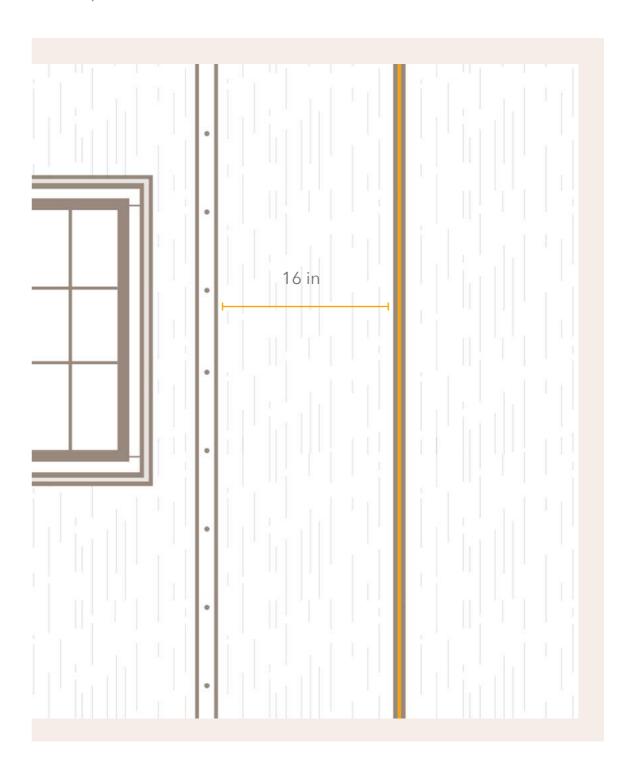
After the installation of the trims, add a small bead of caulk above any horizontal trims that are overlaid on top of the sheets such as the window head trim and skirt board.

Now you can begin installing the battens over each seam.

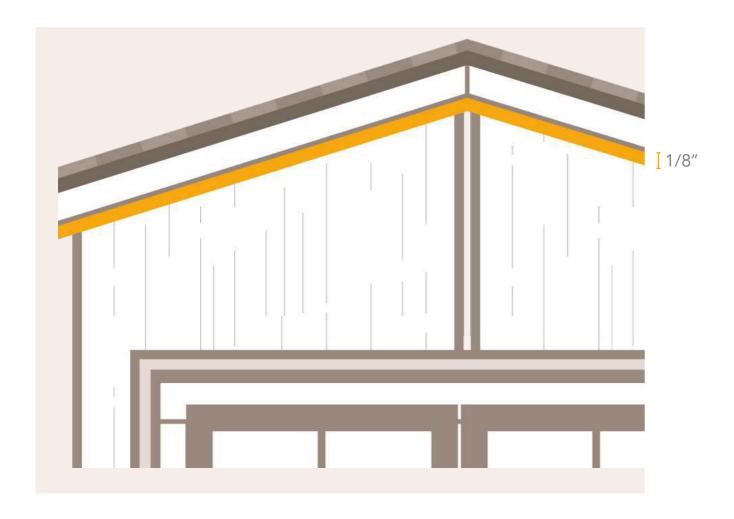
Fasten every 12 inches with a minimum 2" by 0.092 ring shank, hot-dipped galvanized siding nail. For 12 in high-wind areas, refer to the design and wind load tables for proper fastening.

Fill in battens between seams with the same process. For proper fastening, make sure battens are spaced no more than 16" apart.

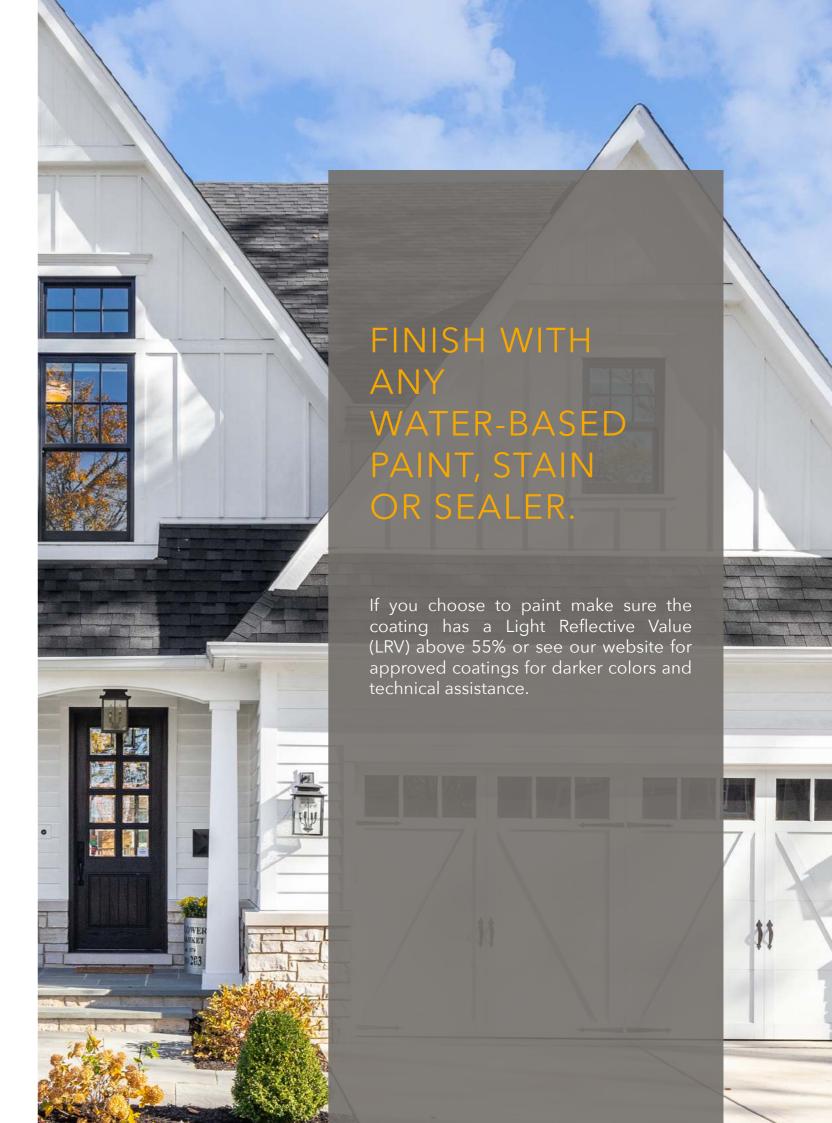
Move up to the next course and install trim and battens as before.



For gable ends, install sheets about a 1/8" short of the soffit to allow movement and install rake trim to cover the gap. Battens follow below and you're done.



If you choose to skip the band board, extend the corners and battens to the top of the underlying sheets and make sure to use appropriate flashing. Do not bridge floors. Break trim and battens at the subfloor.



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5317 NW Goodwin Loop Camas, WA 98607

503.360.9551

sales@hdgbuildingmaterials.com